

Purchase Order Receipt Listing

Friday, May 13, 2016 4:33:40 PM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO32344	Receipt Dates from 5/12/2016 to 5/12/2016	All Line Item Types
All Item ID/GL/WOs	All Rec. Employees	All Currencies	
Grouped by Vendor ID			

[illegible]

Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate - mill certificate

Nr.: 85181206 01 / 1
Rev.: 0

Seite / page: 1 von / of 2
Datum / date: 2015 02 04

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.:	C69153
	Datum / date:	2014 08 18
	Auftragsbest. Nr. / order confirm no.:	680632
	Datum / date:	2014 08 21
Warenempfänger / consignee:	Lieferschein Nr. / delivery note:	85181206
	Datum / date:	2015 02 27

Produkt / product:	Bedingungen / terms:
Form / form: Sheet	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6	ASTM B 209 - 10
Dim. / dim.: [inch]: 0,040x48,00x144,00 ✓	AMS 4027N, 07.2008
	Cessna CMMP019, Rev. D, 09-07-01
	Cessna CMMP025, Rev. U, 05-26-11
	Sondervorschrift / special terms:

AB Pos. ord. item	BNr/Los Lot/No.	Guß Nr. cast no.	Werkstoff material	Kette piece no.	Gewicht netto weight net	Stk. pcs.
01	68645/01/00 ✓	01/0066322/4	6061	6806320016	2418,430 lbs	89
01	68645/01/00	01/0066322/4	6061	6806320017	2420,635 lbs	89
01	68645/01/00	01/0066322/4	6061	6806320018	2422,840 lbs	89
01	68645/01/00	01/0066322/4	6061	6806320019	1549,824 lbs	57

0735089
0735091
0735092
0735093

Chemische Zusammensetzung (% Gewichtsteil) / Chemical composition (% weight proportion) (GEG)											
Guß Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0066322/4	6061										
	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,66	0,46	0,23	0,11	0,92	0,16	0,06	0,05	0,02	0,03

Zugprüfung LT-Kompletttest 1.1							
BNr/Los	Zustand	Richtung	Tests	UTS	YS	A2"	
Lot/No.	temper	direction		[ksi]	[ksi]	[%]	
			spec.min.	42,0	35,0	10	
			spec.max.	-	-	-	
68645/01	T6	LT	8	from	48,6	41,3	14
68645/01	T6	LT		to	50,5	43,2	15

Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate - mill certificate

Nr.: 85181206 01 / 1

Rev.: 0

Selle / page: 2 von / of 2

Datum / date: 2015 02 04

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Sonstige Prüfungen / other tests
Biegeversuch: OK. / Transverse bend test: OK.
Maßkontrolle: OK. / Dimensional Check: OK.
Oberfläche: OK. / Surface inspection: OK.
Bemerkungen / notes
Die Dimensionstoleranzen entsprechen ANSI XXX / As standard, dimensional tolerances are to ANSI XXX

Ausgestellt nach Airbus Zulassung Nr. 30272.

Wir bestätigen, dass die gesamte Lieferung unter Einhaltung und soweit oben nicht anders dargelegt aller Forderungen (Spezifikationen, Zeichnungen, Aufträge) hergestellt und geprüft wurde.

Das Qualitätsmanagementsystem erfüllt die Anforderungen der AUK/SA/001-3.

Hergestellt, kontrolliert und geprüft nach Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Westland Genehmigung Lieferantennummer V21275

Issued under Airbus Approval No. 30272.

Certified that the whole of the supplies detailed hereon have been manufactured, inspected, tested and unless otherwise stated above conform in all respects to the Specifications, Drawings and Contract.

Order relevant thereto The Quality Management System arrangements in respect of these supplies comply with the requirements of AUK/SA/001-3.

Manufactured, inspected and tested according Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Westland approval supplier code V21275

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Hersteller / Manufacturer / factory / supplier	E-Mail / e-mail
Klampfer Josef	josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling
Werkssachverständiger
ROL-Nr. 015


Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85164628 01 / 1

Rev.: 0

Seite / page: 1 von / of 3

Datum / date: 2015 06 30

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.:	C 69965
	Datum / date:	2015 02 05
	Auftragsbest. Nr. / order confirm no.:	688222
	Datum / date:	2015 02 09
Warenempfänger / consignee:	Lieferschein Nr. / delivery note:	85164628
	Datum / date:	2015 07 31

Produkt / product	Bedingungen / terms
Form / form: Sheet Werkstoff / material: 2024 Zustand / temper: T3 Dim. / dim.: [inch]: 0,040x48,00x144,00	Technische Lieferbedingungen / techn. spec.: AMS-QQ-A-250/4A, 09/1998 ASTM B 209 - 10 AMS 4037Q, 12.2014 WL 3.1354-1, 12.1987 Cessna CMMPO19, Rev. D, 09-07-01 Cessna CMMPO25, Rev. U, 05-26-11 ANSI H35.2-2013 ABM 1-6015, Issue 2, OCT 2004 AIR9048-110, 26 December 1978 Sondervorschrift / special terms:

AB-Pcs. ord.-item.	BNr./Lot/Teiles Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo- packno.	Gewicht netto weight net	Stk. pcs.
04	69201/01/00	01/0069434/5	2024	6882220009	2420,635 lbs	87
04	69201/01/00	01/0069434/5	2024	6882220010	2085,538 lbs	75

Chemische Zusammensetzung (% Gewichtsanteile) / Chemical composition (% weight proportion (OES))											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Ti+ Zr	Others Each
01/0069434/5	2024										
	spec. min.	-	-	3,8	0,30	1,2	-	-	-	-	-
	spec. max.	0,50	0,50	4,9	0,90	1,8	0,10	0,25	0,15	0,20	0,05
	actual	0,06	0,10	4,4	0,48	1,5	0,00	0,09	0,04	0,05	0,02
	Others Total										
	spec. min.	-									
	spec. max.	0,15									
	actual	0,03									

D225885
D225888

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85164628

01 / 1

Rev.: 0

Seite / page:

2 von / of 3

Datum / date:

2015 06 30

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Zugprüfung LT / tensile test LT									
BNr/Los	Zustand	Richtung	Tests		UTS	YS	A2"		
Lot/No.	temper	direction			[ksi]	[ksi]	[%]		
				spec.min.	63,8	42,1	15		
				spec.max.	-	-	-		
69201/01	T3	LT	6	from	67,4	49,9	16		
69201/01	T3	LT		to	68,2	50,8	17		

Elektr. Leitfähigkeit GM / electr. Conductivity GM									
BNr/Los	Zustand	Tests		L / ec	ΔL / Δec per batch				
Lot/No.	temper			[% IACS]	[% IACS]				
			spec.min.	-	-				
			spec.max.	32,8	2,6				
69201/01	T3	18	from	30,3	0,4				
69201/01	T3		to	30,7	0,4				

Sonstige Prüfungen / other tests

Biegeversuch: OK. / Transverse bend test: OK.
 Interkristalline Korrosion: OK. / Intergranular corrosion: OK.
 Maßkontrolle: OK. / Dimensional Check: OK.
 Oberfläche: OK. / Surface inspection: OK.

Bemerkungen / notes

Die Dimensionstoleranzen entsprechen ANSI XXX /
 As standard, dimensional tolerances are to ANSI XXX

Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate - mill certificate

Nr.: 85164628 01 / 1

Rev.: 0

Seite / page: 3 von / of 3

Datum / date: 2015 06 30

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Ausgestellt nach Airbus Zulassung Nr. 30272.

Wir bestätigen, dass die gesamte Lieferung unter Einhaltung und soweit oben nicht anders dargelegt aller Forderungen (Spezifikationen, Zeichnungen, Aufträge) hergestellt und geprüft wurde.

Das Qualitätsmanagementsystem erfüllt die Anforderungen der AUK/SA/001-3.

Hergestellt, kontrolliert und geprüft nach Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Westland Genehmigung Lieferantenummer V21275

Issued under Airbus Approval No. 30272.

Certified that the whole of the supplies detailed hereon have been manufactured, inspected, tested and unless otherwise stated above conform in all respects to the Specifications, Drawings and Contract.

Order relevant thereto The Quality Management System arrangements in respect of these supplies comply with the requirements of AUK/SA/001-3.

Manufactured, inspected and tested according Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Westland approval supplier code V21275

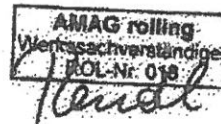
Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkstoffverständiger / factory specialist	E-Mail / e-mail
Rendl Herbert	h.rendl@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.



RECU LE 14 JUL 2015



ESSAR STEEL ALGOMA INC., 105 West Street, Sault Ste. Marie, Ontario, Canada P6A 7B4

65214-3
FEC-48186

SO No./Item & Date:	8032924 000020 2015/06/19	Shipment No. & Date:	1000155568 20/06/09/19	TC No., Date & Time:	ESSA-247454 2015/06/19 - 05:00:06
Sold to Customer Name and Address:		Ship to Customer Name and Address:		Customer PO No./Date:	757456/2
				BOL NO.:	FBC34973
				Order Part No.:	
				Carrier:	TRANSCARE LOGISTIC CORP. - 802

Customer Specification: CR STEEL SHEET Galvalloy CS ASTM A1008 CS 117 B (2013) Batch Annealed Top Semi Critical Surface Improved Shape Pickled Light Oiled Light Matte Finish Edge Sealant
Required Gauge Type MIN - 0.1 + 0.0040

Supplementary Instructions: Test Cert 1305-792-1617

Inspection: Chemical Analysis

ESSAR STEEL, ALGOMA INC. HEREBY CERTIFIES THAT THE MATERIAL SUPPLIED WAS MADE AND TESTED IN ACCORDANCE WITH THE RULES OF THE SPECIFICATION S-001. ALL RESULTS ARE REMAINED IN ACCORDANCE WITH THE COMPANY'S STANDARD RECORD KEEPING PRACTICES. THIS TEST REPORT MAY NOT BE REPRODUCED EXCEPT IN FULL WITHOUT WRITTEN APPROVAL OF ESSAR STEEL ALGOMA INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE INTENDED RECEIVER PLEASE CALL (709) 454-4093 FOR INSTRUCTIONS ON METHOD OF DISPOSAL OF DOCUMENT. THIS TEST REPORT WAS GENERATED BY A COMPUTERIZED SYSTEM AND IS VALID WITHOUT PHYSICAL SIGNATURE.

NEETS 811024 31

ISO 9001 AND ENVIRONMENTAL CERTIFICATES AVAILABLE AT WWW.ESSARSTEEL.ALGOMA.COM

ALL HEATS FULLY REFINED

HEATS INDICATED WITH (*) ARE GRANDED

HEATS INDICATED WITH (H) MATCH CANADA FOR METRIC PURPOSES AND NOT FOR MARKING PURPOSES

Dimensions (T x W x L)		Batch No.	Heat No./HS	Quantity	Pcs
0.0440" x 48.000"		1A74385	864343-35	44,770 LB	1

CHEMICAL PROPERTIES											
Head Rls. (w/PC)	C	Mn	P	S	Si	Cr	Ni	Cu	Mo	M	Nb
864343*	0.04	0.24	0.008	0.005	0.020	0.03	0.02	0.04	0.00	0.030	0.000

	V	B	Ti	N
	0.0010	0.0020	0.001	0.0035

"WARNING" THE TEST RESULTS AND VALUES REPORTED HEREIN INDICATE ONLY THAT AT THE PARTICULAR STEEL FOR WHICH THE CERTIFICATE IS ISSUED MEETS THE SPECIFIED REQUIREMENTS AND IS THE ANALYSIS AND PHYSICAL PROPERTIES OF SUCH STEEL, AND IS NOT A GUARANTEE OF THE QUALITY OF THE STEEL. THE REPORTING OF VALUES REPORTED HEREIN MAY NOT BE USED TO QUALIFY THE STEEL FOR ANY APPLICATION OTHER THAN THE ONE SPECIFIED AND CAN NOT BE USED AS A BASIS FOR ANY PURPOSE. INCLUDING DESIGN OR CALCULATIONS BASED THEREON. THE ACTUAL STRENGTH OF EACH STEEL.

KASHIF REHMAN
MANAGER METALLURGICAL SERVICES

RECU LE 16 JUN 2015

RSS-12303

64949

VIRAJ PROFILES LIMITED

VIRAJ

Regi & Mkt off: G-33 & 34, MIDC, Industrial Area, Tarapur, Thane (Dist), Maharashtra, INDIA - 401506, E-Mail: sales@viraj.com
Works: SURVEY No- 114, 119 & 120, VILL. Mahagaon, Tal: Palgar, Dist: Thane-401501, MAHARASTRA, INDIA, vielqc@viraj.com

TEST CERTIFICATE

CUSTOMER FIDELITY PAC METALS LTD. 1303 North Service Rd East, Unit 1, Oakville ON L6H 1A7 CANADA	ORDER NO P03103	PACKING LIST NO 51/974294/3	INSPECTION NO 100004059127	DATE 13.07.2014
			GRADE T-303	HEAT No 33762

BUNDLE NO :
1100194847

DESCRIPTION

STAINLESS STEEL BRIGHT BARS

COLD DRAWN POLISHED - 2H

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
1/2"	ROUND	ASTM A484	12' - 14'	101	820.000 LB

CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0470	1.910	0.470	0.3050	0.0330	17.400	8.100	0.550	0.320	0.160	0.03600

TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
94.0	108.0	38.0	57.0	218.0	7.0

SPECIFICATION:

MATERIAL CONFIRMS TO DIN 10088-3:2005 COND-A & ASTM A 582/A582M-13 COND A, ASTM A 388-05, ASTM A 484-10, AMS 5640R TYPE I, EXCEPT MARKING, QQ-S-764BA2 COND A, EXCEPT MARKING, UNS-S-30300 ASTM A314-2008, ASTM A320/A320M-11a B8F CLASS I, ASME SA 320 B8F CL1 MIL-S-862 B GRADE AISI 303 & WNR 1.4305.
CERTIFIED AS PER EN 10204-3.1

REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO: FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES, MACRO: GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS. WATER QUENCHED. MELT SOURCE: AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

Q.C. Reviewed
SR10/31/14

WORKS INSPECTOR
K R K MURTHY

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M5052H132S.040

PO / BATCH NO.: 32344 / M134774

DATE: 16-05-16

MATERIAL CERT REC'D: _____

THICKNESS ORDERED: _____

QUANTITY RECEIVED: 1448

THICKNESS RECEIVED: _____

QUANTITY INSPECTED: 1448

SHEET SIZE ORDERED: 4x8

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	
CORRECT REF # TO LINK CERT	(Y) N	
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 38</u>	SIGNED OFF BY: _____		
DATE: <u>MAY 16 2016</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M16061T6S.040

PO / BATCH NO.: 32344 / M134774

DATE: 16-05-16

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1040

QUANTITY RECEIVED: 1- 4x12

THICKNESS RECEIVED: 1040

QUANTITY INSPECTED: 1- 4x12

SHEET SIZE ORDERED: 4x12

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	
CORRECT REF # TO LINK CERT	(Y) N	
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>38</u>	SIGNED OFF BY: _____		
DATE: <u>MAY 16 2016</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M10105186A
 DATE: 16-05-16

PO / BATCH NO.: 32344 / 134774

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 2 x 4x8
 QUANTITY INSPECTED: 2 x 4x8
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.048
 THICKNESS RECEIVED: 1.048
 SHEET SIZE ORDERED: 4x8
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>N</u>	
CORRECT FINISH	<u>Y</u>	N	
CORROSION	Y	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	N	
CORRECT MATERIAL	<u>Y</u>	N	
CORRECT THICKNESS	<u>Y</u>	N	
PHOTO REQUIRED	Y	<u>N</u>	
CORRECT MATERIAL	<u>Y</u>	N	
CORRECT REF # TO LINK CERT	<u>Y</u>	N	
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	N	
CORRECT M# ON THE MATERIAL	<u>Y</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 38</u> DATE: <u>MAY 16 2016</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M2024T3S.040
DATE: 16-05-16

PO / BATCH NO.: 32344/M134774

MATERIAL CERT REC'D: Yes
QUANTITY RECEIVED: 1x 4x12
QUANTITY INSPECTED: 1x 4x12
QUANTITY REJECTED: 0

THICKNESS ORDERED: .040
THICKNESS RECEIVED: .040
SHEET SIZE ORDERED: 4x12
SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>38</u>	SIGNED OFF BY: _____		
DATE: <u>MAY 16 2016</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M 303 RO.500
 DATE: 16-05-16

PO / BATCH NO.: 32344/134774

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .500
 THICKNESS RECEIVED: .500
 SHEET SIZE ORDERED: 0
 SHEET SIZE RECEIVED: 0

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>38</u> <u>9-89</u>	SIGNED OFF BY: _____		
DATE: <u>MAY 16 2016</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32344

Purchase Order Date 5/11/2016

PO Print Date 5/11/2016

Page Number 1 of 5

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
REVISED

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

Terms

Currency

FOB

10127-2607

Net 30

CAD

FCA - (Free Carrier)

MAY 11 2016

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6S.040	6061-T6 .040 Sheet	5/17/2016 Yes 5/17/2016		80.00 sf	\$3.27	\$261.58
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209							
Line Total:							\$261.58
2	M1010S18GA	1010/1025 SHEET .048	5/13/2016 Yes 5/13/2016		64.00 sf	\$1.58	\$101.06
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W MINIMUM YIELD TENSILE STRENGTH = 28KSI MINIMUM ULTIMATE TENSILE STRENGTH = 42 KSI COLD ROLLED							
Line Total:							\$101.06

8016-05-13

Note:

5/11/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32344**

Purchase Order Date 5/11/2016

PO Print Date 5/11/2016

Page Number 2 of 5

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	M2024T3S.040	2024-T3 .040 sheet	5/13/2016	48.00 ✓	\$4.92	\$236.31
			Yes	sf		
			5/13/2016			
	MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209					

8816-05-13

Line Total: \$236.31

4	M303B1.000X1.000	303 BAR 1" X 1"	5/18/2016	12.00	\$20.72	\$248.60
			Yes	f		
			5/18/2016			
	MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE					

Line Total: \$248.60

5	M303R0.500	303 Round Bar 0.500" ✓	5/13/2016	24.00 ✓	\$1.74	\$41.68
			Yes	f		
			5/13/2016			
	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE					

8816-05-13

Line Total: \$41.68

Note:

5/11/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32344**

Purchase Order Date 5/11/2016

PO Print Date 5/11/2016

Page Number 3 of 5

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

6	M304S18GA	304/316 .050 Sheet	5/13/2016	96.00	\$5.31	\$509.89
			Yes	sf		
			5/13/2016			

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total: \$509.89

7	M304TR0.750W.049	304 RD Tube .750 x .049W	5/13/2016	40.00	\$5.70	\$228.00
			Yes	f		
			5/13/2016			

MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING
AS PER ASTM A213 OR AMSE SA213 OR ASTM A269

Line Total: \$228.00

8	M4140N-B1.500X1.5000	4140 Steel Bar 1.50 x 1.50	5/19/2016	12.00	\$155.88	\$1,870.60
			Yes	f		
			5/19/2016			

MATERIAL: AISI 4140N STEEL BAR AS PER MIL-WS-6758 OR AMS 6345/6348/6370/6528

Note:

5/11/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32344**

Purchase Order Date 5/11/2016

PO Print Date 5/11/2016

Page Number 4 of 5

Order From :
CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: **\$1,870.60**

9 M5052H32S.040 5052-H32 .040 Sheet 5/19/2016
Yes
5/19/2016

32.00 ✓
sf \$1.70 \$54.35

MATERIAL: 5052-H32 ALUMINUM SHEET AS PER
QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209

Line Total: **\$54.35**

10 M5052H32S.063 5052-H32 .063 Sheet 5/19/2016
Yes
5/19/2016

32.00 *[Signature]*
sf \$2.50 \$79.85

MATERIAL: 5052-H32 ALUMINUM SHEET AS PER
QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209

B/O

Line Total: **\$79.85**

11 M174B0.250X4.000 17-4 SS Bar .250 X 4.00 5/13/2016
Yes
5/13/2016

12.00
f \$31.26 \$375.15

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643
GRAIN DIRECTION MUST BE ALONG LENGTH
MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE = 150 KSI

Note:

5/11/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32344**

Purchase Order Date 5/11/2016

PO Print Date 5/11/2016

Page Number 5 of 5

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Total: \$375.15

12	71401-45	PROCUREMENT QUALITY CLAUSES	5/13/2016	1.00	\$0.00	\$0.00
----	----------	--------------------------------	-----------	------	--------	--------

No

Procurement Quality Clauses

5/13/2016

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of materials conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

13	71400-45	SKID CHARGE FOR MAT'L 5052H32 SHEET	5/19/2016	1.00	\$40.00	\$40.00
----	----------	--	-----------	------	---------	---------

Yes

Each

5/19/2016

Line Total: \$40.00

PO Total: \$4,047.08

CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 4

Change Date: 5/11/2016